

Replacement Parts

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
*	402-04-407-5004	Hub Assembly, const. of:	124	15-833	#2 Morse Taper Spindle Adpt.
95	402-04-107-5002	Hub	125	15-010	Support Collar, Incl:
96	905-01-010-6745	3/16 x 1-7/8" Roll Pin	126	901-01-060-0641	7/16-14 x 3-1/2" Hex Hd. Scr.
97	402-04-051-5008	Pinion Shaft	127	902-01-040-1004	7/16-14 Hex Nut
98	902-01-010-1232	7/16-20 Hex Nut	128	15-804	2-3/4" dia. x 33-3/4" Column (Bench Model)
99	901-02-050-0703	1/4-20 x 1-3/4" Fil. Hd. Scr.			
100	438-01-021-0081	Switch Bracket	128	15-805	2-3/4" dia. x 28-3/4" Column (Bench Model)
101	901-06-120-3019	#6 x 1/2" Rd. Hd. Self Tapping Screw	128	15-806	2-3/4" dia. x 65-1/4" Column (Floor Model)
102	402-04-031-5002	Switch Opening Cover			
103	901-06-120-3015	#6 x 1/4" Rd. Hd. Self Tapping Screw	128	15-810	2-3/4" dia. x 78" Column (Floor Model)
*	402-04-377-5003	Quill Assy., const. of:	*	15-809	Table Complete, const. of:
104	904-15-010-7411	Retaining Ring	129	901-11-010-7862	1/2-13 x 2-3/4" Sq. Hd. Bolt
105	920-04-020-5384	Bearing	130	402-04-105-5005	Sleeve
106	928-06-011-4127	Bearing Loading Spring	131	402-02-314-5001	Bracket Assy., Incl:
107	402-04-077-5002	Quill	132	901-01-060-0618	1/2-13 x 3-1/2" Hex Hd. Scr.
108	902-07-020-7176	Bearing Nut	133	402-04-072-5002	Scale
109	402-04-385-5006	Spindle Assy. Incl:	134	901-06-450-2849	#6 x 1/4" Drive Screw
110	904-15-010-7410	Retaining Ring	135	931-04-991-3461	Lock Bolt
111	920-04-020-5384	Bearing	136	904-10-031-3893	Special Washer
112	908-00-000-3769	Gasket	137	402-04-091-5004	Table
113	402-04-314-5007	Stop Collar, Incl:	138	904-01-010-1636	17/32 x 1-1/16 x .095" Washer
114	901-04-090-0112	#10-32 x 1/2" Headless Set Scr.	139	902-01-100-1028	1/2-13 Hex Nut
115	901-01-060-0622	1/4-20 x 2" Hex Hd. Scr.	140	402-02-071-5001	Index Pin
*	402-04-408-5005	Stop Rod Assy. const. of:	141	402-04-005-5006	Base (Floor Model)
116	901-04-260-1534	#6-32 x 1/4" Thumb Screw	142	402-04-027-5003	Column Clamp
117	402-04-012-5001	Holding Nut	143	904-01-031-4958	1/2 x 1-1/2 x 1/8" Washer
118	402-04-088-5005	Micro-Nut	144	902-01-010-5437	7/16-14 Hex Nut
119	402-04-108-5007	Stop Rod	145	402-04-005-5008	Base (Bench Model)
120	931-02-141-4087	1/4-20 Special Nut	146	402-04-027-5003	Column Clamp
121	902-01-040-1005	3/8-16 Hex Nut	147	904-01-031-4958	1/2 x 1-1/2 x 1/8" Washer
122	15-830	Chuck, Incl:	148	902-01-010-5437	7/16-14 Hex Nut
123	955-03-081-3708	Key			

* Not Shown Assembled

Notes:

"A" Early Models Only, with serial number below 1669346.

"B" Current Models Only, with serial number 1669346 and above.

"C" When replacing the spindle sleeve or the spindle pulley on machines with serial number between 1393001 and 1464269, the complete spindle pulley assembly, 402-04-405-5012, must be ordered.