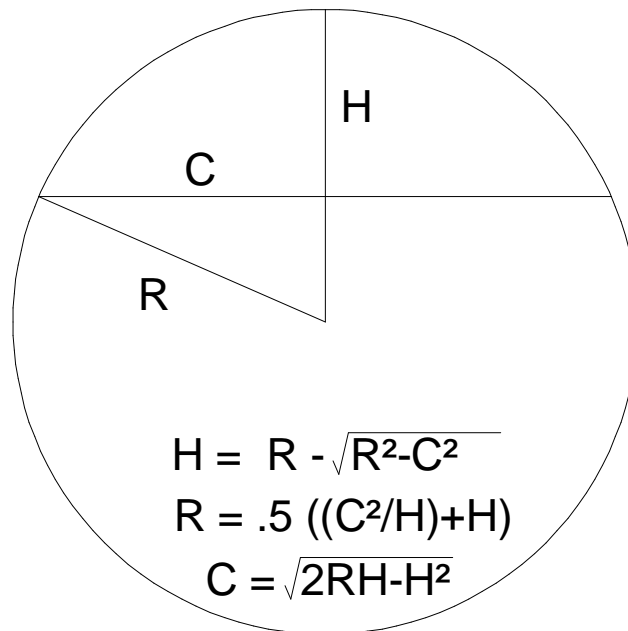


This is a handy formula, rescued from obscurity. I first found out about it from an old toolmaker, who learned it from a sheetmetal layout man. It's quite simple, just a little Algebra and Pythagorean Theorem, but handy to have.



Where C= 1/2 chordal length,
H= chordal height and R= radius.