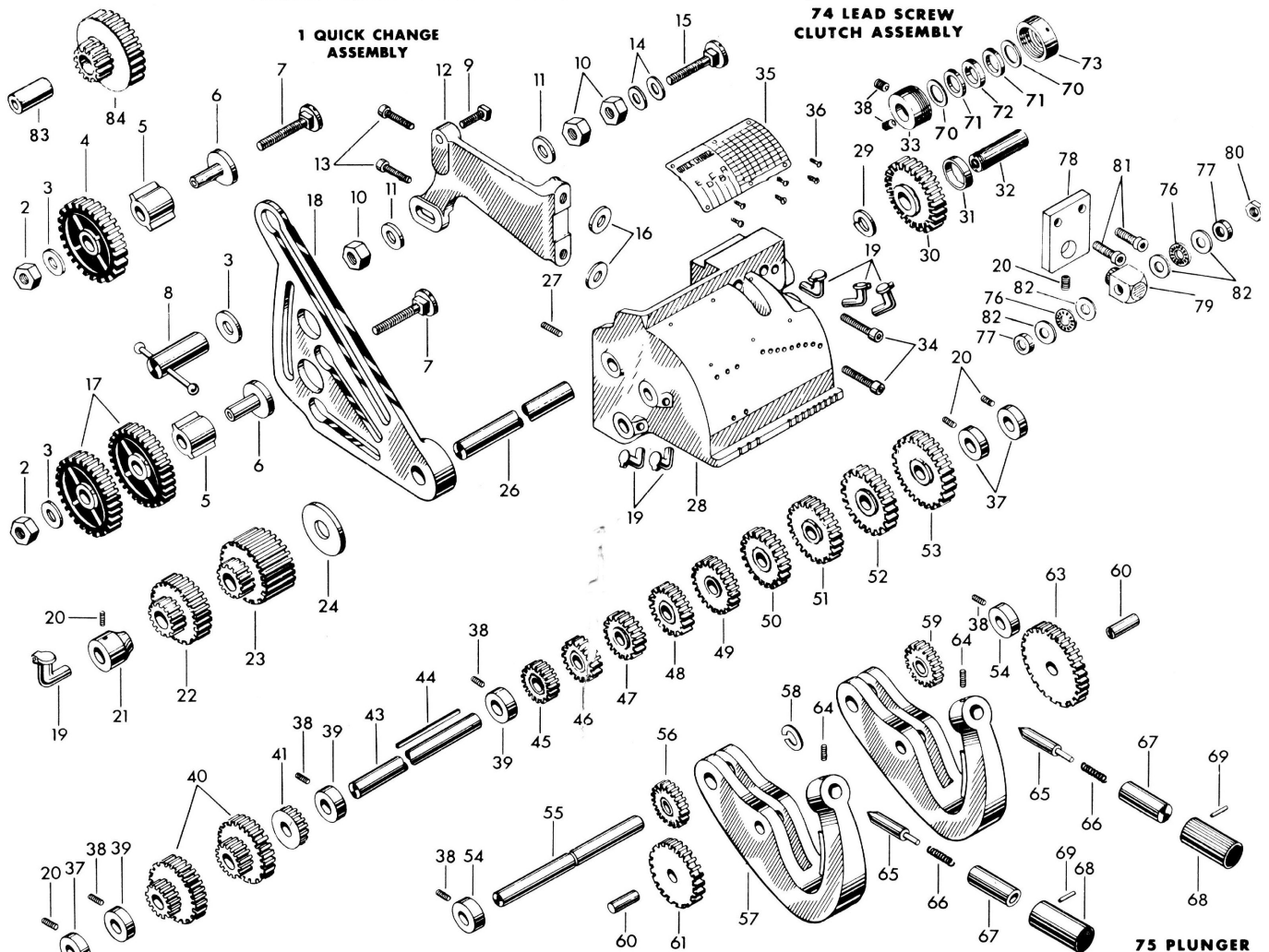


# ATLAS QUICK-CHANGE GEAR ATTACHMENT, MODEL NO. 6802



KEY PART  
NO. NO. DESCRIPTION

## 74 3980-25 LEAD SCR. CLUTCH ASSY.

Consists of:

38	221183	*1/4 - 20 x 3/16" Soc. Set Scr.
33	386-091	Clutch Housing
70	932-057	Washer
71	933-017	Washer
72	238-004	Driver Clutch
73	127-028	Cap

## 75 3980-14 PLUNGER ASSY.

Consists of:

65	10-1231	Plunger
66	S8-63	Spring
67	10-1244	Sleeve
68	441-029	Knob
69	142954	3/32 x 3/4" Groove Pin

## 1 6802 QUICK CHANGE ASSY.

Consists of:

74	3980-25	Lead Screw Clutch Assy.
75	3980-14	Plunger Assy.
2	102635	*3/8" - 16 Hex Nut
3	9-93	Washer
4	9-101-40A	40T Gear
5	9-70A	Bushing
6	9-73A	Sleeve
7	9-69A	Bolt
8	10-1548X	Handle

KEY PART  
NO. NO. DESCRIPTION

9	109186	*3/8 - 16 x 1 - 3/4" Sq. Hd. Bolt
10	9-190	Nut
11	446200	*3/8" Washer
12	L6-1002	Bracket
13	151241	*1/4 - 20 x 1" Phil. Hd. Cap Scr.
14	9414321	*5/16" Washer
15	S7-207	Bolt
16	446142	*3/16" Washer
17	9-101-48A	48T Gear
18	L6-1007	Quadrant
19	S7-217	Oiler
20	102569	*1/4 - 20 x 1/4" Soc. Set Scr.
21	10-1534	Collar with Set Screw
22	10-1551X	Compound Gear w/Bushing
23	10-1550X	Compound Gear w/Bushing
24	L6-1057	Spacer
26	10-1508	Shaft
27	140869	*10 - 24 x 5/16" Soc. Set Scr.
28	386-031	Gear Box
29	L6-1056	Snap Ring
30	L6-1030	30T Gear
31	9-53	Shim
32	700-194	Shaft
34	138227	*5/16 - 18 x 2-1/4" Soc. Cap Scr.
35	130-007	Thread Chart
36	100736	*6 - 32 x 1/4" Rd. Hd. Mach. Scr.
37	10-1225	Collar with Set Screw
38	221183	*1/4 - 20 x 3/16" Soc. Set Scr.
39	10-1533	Collar with Set Screw
40	10-1552X	Compound Gear w/Bushing

KEY PART  
NO. NO. DESCRIPTION

41	10-1525X	16T Gear w/Bushing
43	L6-1009	Shaft
44	L6-1036	Key
45	L6-1014	16T Gear
46	10-1515	18T Gear
47	10-1516	20T Gear
48	10-1517	22T Gear
49	10-1518	23T Gear
50	10-1519	24T Gear
51	10-1520	26T Gear
52	10-1521	28T Gear
53	10-1522	30T Gear
54	BD1-24	Collar with Set Screw
55	L6-1011	Shaft
56	10-1523	20T Gear
57	10-1586	Lever with Guide
58	L6-1054	Ring
59	10-1512	20T Gear
60	10-1588	Shaft
61	10-1524X	32T Gear w/Bushing
63	10-1513X	45T Gear w/Bushing
64	140867	*10 - 24 x 3/16" Soc. Set Scr.
76	044-028	Bearing
77	699-149	Spacer
78	041-284	Bracket
79	046-040	Bearing
80	9415992	*1/2" - 20 Hex Conelok Nut
81	138202	*1/4 - 20 x 1" Soc. Cap Scr.
82	556-166	Plate
83	10-264	Bushing
84	10-1546	Compound Gear w/Bushing

\*Standard hardware item - may be purchased locally.